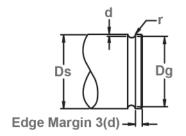
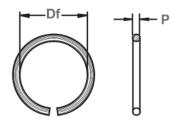
## **Snap Ring, External, Inch** *Round Section.*

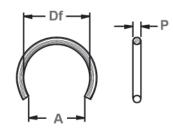
Once installed in the groove of a shaft the portion of the ring protruding from the groove holds an assembly in place.

## RLC/RLO RHC/RHO Constant Section









Shaft Diameter & Groove Dimensions

Free Diameter & Ring Measurement

| RING<br>NUMBER   |                  | SHAFT<br>DIAMETER |                | GROOVE SIZE  |       |              |              | RING DIMENSIONS |       |              |              |
|------------------|------------------|-------------------|----------------|--------------|-------|--------------|--------------|-----------------|-------|--------------|--------------|
|                  |                  |                   |                | DIAMETER     |       | RADIUS       | DEPTH        | FREE DIAMETER   |       | SECTION      | FREE GAP     |
|                  |                  |                   |                |              |       |              |              |                 |       |              |              |
| CLOSED*          | OPEN*            | DEC               | mm             | Dg           | TOL.  | r +.002/000  | d            | Df              | TOL.  | P            | A Max.       |
| RHC-25           | RH0-25           | .250              | 6.35           | .234         | -     | .016         | .008         | .228            |       | .029         | .205         |
| RHC-31           | RH0-31           | .312              | 7.92           | .290         |       | .019         | .011         | .284            | 020   | .035         | .255         |
| RLC-37           | RL0-37           | .375              | 9.53           | .357         | +.003 | .016         | .009         | .351            |       | .029         | .325         |
| RHC-37<br>RLC-43 | RH0-37<br>RL0-43 | .375              | 9.53<br>11.10  | .349<br>.415 | 000   | .023<br>.019 | .013<br>.011 | .343            |       | .043<br>.035 | .305<br>.365 |
| RHC-43           |                  | .437              |                | .415         | -     |              |              | .399            |       |              | .355         |
| RLC-50           | RH0-43<br>RL0-50 | .500              | 11.10<br>12.70 | .405         | 1     | .027         | .016         | .468            |       | .051         | .415         |
| RHC-50           | RH0-50           | .500              | 12.70          | .464         | 1     | .031         | .018         | .458            | +.000 | .059         | .405         |
| RLC-56           | RL0-56           | .562              | 14.27          | .534         | 1     | .024         | .014         | .528            | 025   | .045         | .470         |
| RHC-56           | RH0-56           | .562              | 14.27          | .524         | 1     | .031         | .014         | .518            | 020   | .059         | .460         |
| RLC-62           | RLO-62           | .625              | 15.88          | .593         | 1     | .027         | .019         | .587            |       | .051         | .520         |
| RHC-62           | RH0-62           | .625              | 15.88          | .581         | 1     | .037         | .022         | .575            |       | .071         | .510         |
| RLC-68           | RL0-68           | .687              | 17.45          | .655         | 1     | .027         | .016         | .649            |       | .051         | .575         |
| RHC-68           | RH0-68           | .687              | 17.45          | .643         | 1     | .037         | .022         | .637            | 1 1   | .071         | .565         |
| RLC-75           | RL0-75           | .750              | 19.05          | .714         |       | .031         | .018         | .706            |       | .059         | .625         |
| RHC-75           | RH0-75           | .750              | 19.05          | .698         | 1     | .044         | .026         | .690            | 1 1   | .085         | .610         |
| RLC-81           | RL0-81           | .812              | 20.62          | .776         | 1     | .031         | .018         | .768            | 1 1   | .059         | .680         |
| RHC-81           | RH0-81           | .812              | 20.62          | .760         | 1     | .044         | .026         | .752            | 1 1   | .085         | .665         |
| RLC-87           | RL0-87           | .875              | 22.23          | .831         | 1     | .037         | .022         | .823            | 1 1   | .071         | .730         |
| RHC-87           | RH0-87           | .875              | 22.23          | .813         | 1     | .051         | .031         | .805            | +.000 | .100         | .710         |
| RLC-93           | RL0-93           | .937              | 23.80          | .893         | 1     | .037         | .022         | .885            | 035   | .071         | .780         |
| RHC-93           | RH0-93           | .937              | 23.80          | .875         | 1     | .051         | .031         | .867            | 1 1   | .100         | .765         |
| RLC-100          | RL0-100          | 1.000             | 25.40          | .948         | 1     | .044         | .026         | .938            | 1 1   | .085         | .830         |
| RHC-100          | RH0-100          | 1.000             | 25.40          | .926         | 1     | .060         | .037         | .916            | 1     | .118         | .810         |
| RLC-106          | RL0-106          | 1.062             | 26.97          | 1.010        | ]     | .044         | .026         | 1.000           |       | .085         | .885         |
| RHC-106          | RH0-106          | 1.062             | 26.97          | .988         |       | .060         | .037         | .979            |       | .118         | .865         |
| RLC-112          | RL0-112          | 1.125             | 28.58          | 1.063        | ±.003 | .051         | .031         | 1.051           |       | .100         | .930         |
| RHC-112          | RH0-112          | 1.125             | 28.58          | 1.045        |       | .066         | .040         | 1.034           |       | .130         | .915         |
| RLC-118          | RL0-118          | 1.187             | 30.15          | 1.125        |       | .051         | .031         | 1.114           |       | .100         | .985         |
| RHC-118          | RH0-118          | 1.187             | 30.15          | 1.107        |       | .066         | .040         | 1.096           |       | .130         | .970         |
| RLC-125          | RL0-125          | 1.250             | 31.75          | 1.176        |       | .060         | .037         | 1.164           |       | .118         | 1.030        |
| RHC-125          | RH0-125          | 1.250             | 31.75          | 1.162        |       | .071         | .044         | 1.150           |       | .140         | 1.015        |
| RLC-131          | RL0-131          | 1.312             | 33.32          | 1.238        | 1     | .060         | .037         | 1.226           |       | .118         | 1.085        |
| RHC-131          | RH0-131          | 1.312             | 33.32          | 1.224        | 1     | .071         | .044         | 1.212           | +.000 | .140         | 1.070        |
| RLC-137          | RL0-137          | 1.375             | 34.93          | 1.295        | 1     | .066         | .040         | 1.281           | 046   | .130         | 1.130        |
| RHC-137          | RH0-137          | 1.375             | 34.93          | 1.277        |       | .079         | .049         | 1.263           |       | .156         | 1.120        |
| RLC-143          | RL0-143          | 1.437             | 36.50          | 1.357        | 1     | .066         | .040         | 1.344           |       | .130         | 1.185        |
| RHC-143          | RH0-143          | 1.437             | 36.50          | 1.339        |       | .079         | .049         | 1.326           |       | .156         | 1.170        |
| RLC-150          | RL0-150          | 1.500             | 38.10          | 1.412        | 1     | .071         | .044         | 1.398           |       | .140         | 1.235        |
| RHC-150          | RH0-150          | 1.500             | 38.10          | 1.392        |       | .087         | .054         | 1.378           | +.000 | .172         | 1.215        |
| RLC-162          | RL0-162          | 1.625             | 41.28          | 1.537        | 1     | .071         | .044         | 1.522           | 062   | .140         | 1.345        |
| RHC-162          | RH0-162          | 1.625             | 41.28          | 1.517        | -     | .087         | .054         | 1.502           |       | .172         | 1.325        |
| RLC-175          | RL0-175          | 1.750             | 44.45          | 1.642        |       | .087         | .054         | 1.626           |       | .172         | 1.435        |

\*NOTE: H=HEAVY; L=LIGHT Hardness: All Ring Sizes - HRC 46-53

